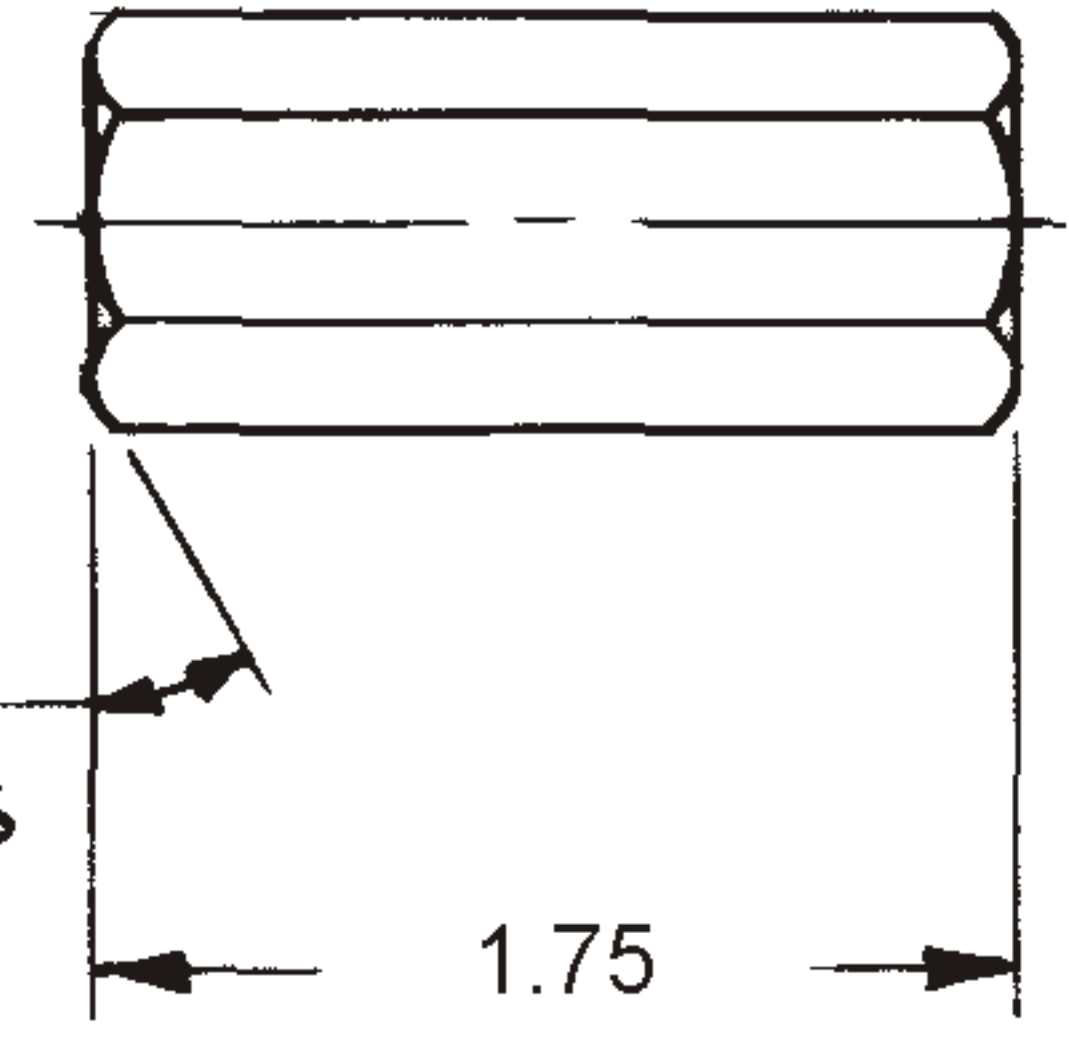
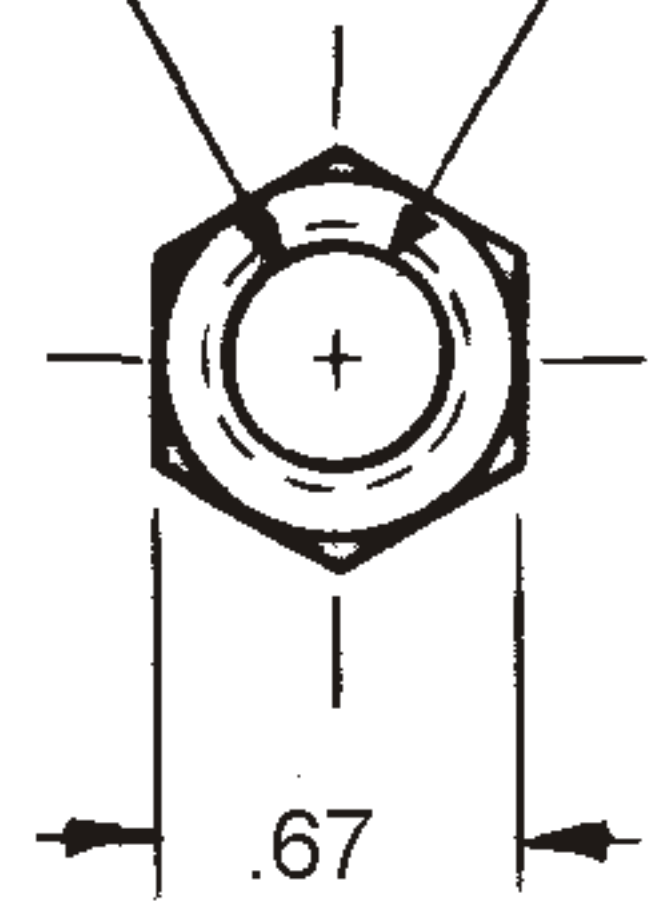


ENDS MUST BE FREE OF BURRS
OPTIONAL: MACH. C'SINK

$\frac{1}{2}$ -20 UNF-2B
FULL THD. THRU



$30^{\circ} \pm 2^{\circ}$ TYP
BOTH ENDS